

IN THE SPECIFICATION:

- Page 1, line 3, add the heading --BACKGROUND OF THE INVENTION--.
- Page 1, line 15, add the heading --SUMMARY OF THE INVENTION--.
- Page 9, line 17, add the heading --BRIEF DESCRIPTION OF THE DRAWING--.
- Page 10, line 12, add the heading --DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS--.
- Page 14, after the heading "CLAIMS" and before the first claim add --What is claimed is:--.

IN THE CLAIMS:

Amend the following claims:

1. (Amended) [Process] A process for injection molding of injection molded parts from plasticizeable material, [including] comprising the steps of injecting through a first opening into an injection mold [(2)] a first plasticized material which hardens on the edge of the mold, and subsequently injecting into the injection mold [(2)] a second plasticized material which differs from the first [one] plasticized material, [characterized in that] wherein only the second plasticized material is so moved during solidification as to overflow through a second opening.
2. (Amended) [Process] The process according to claim 1, [characterized in that] wherein the second plasticized material is moved in only one direction.